

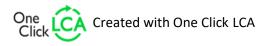


ENVIRONMENTAL PRODUCT DECLARATION IN ACCORDANCE WITH EN 15804+A2 & ISO 14025 / ISO 21930

Redi - Underground Drainage System REDI S.p.A.



EPD HUB, HUB-1390 Published on 17.05.2024, last updated on 17.05.2024, valid until 17.05.2029









GENERAL INFORMATION

MANUFACTURER

Manufacturer	REDI S.p.A.
Address	Via Madonna dei prati 5/A - ZOLA PREDOSA (BO) - ITALY
Contact details	infotecnico.redi@aliaxis.com
Website	www.aliaxis.it

EPD STANDARDS, SCOPE AND VERIFICATION

Program operator	EPD Hub, hub@epdhub.com							
Reference standard	EN 15804+A2:2019 and ISO 14025							
PCR	EPD Hub Core PCR version 1.1, 5 Dec 2023 EN 16903 Product Category Rules (PCR) for buried plastics piping systems							
Sector	Construction product							
Category of EPD	Third party verified EPD							
Scope of the EPD	Cradle to gate with options, A4-A5, and modules C1-C4, D							
EPD author	Lemonnier Elisa							
EPD verification	Independent verification of this EPD and data, according to ISO 14025: □ Internal verification ☑ External verification							
EPD verifier	Imane Uald lamkaddam, as an authorized verifier acting for EPD Hub Limited							

The manufacturer has the sole ownership, liability, and responsibility for the EPD. EPDs within the same product category but from different programs may not be comparable. EPDs of construction products may not be comparable if they do not comply with EN 15804 and if they are not compared in a building context.

PRODUCT

Product name	Redi - Underground Drainage System
Additional labels	-
Product reference	-
Place of production	Plant in Piombino, Italy
Period for data	01/01/2023 - 31/12/2023
Averaging in EPD	No averaging

ENVIRONMENTAL DATA SUMMARY

Declared unit	1 m
Declared unit mass	4.43 kg
GWP-fossil, A1-A3 (kgCO2e)	1.30E+01
GWP-total, A1-A3 (kgCO2e)	1.22E+01
Secondary material, inputs (%)	4.68
Secondary material, outputs (%)	30.8
Total energy use, A1-A3 (kWh)	60.5
Net fresh water use, A1-A3 (m3)	0.2





PRODUCT AND MANUFACTURER

ABOUT THE MANUFACTURER

The demands placed on buildings today are greater than they have ever been. Not only are buildings expected to be safe and comfortable environments, they also need to be more sustainable from the point of construction onwards.

Water, combined with efficient piping systems for managing it, is fundamental to meeting these challenges within a wide range of buildings. This relies on cost-efficient, durable and environmentally friendly solutions that deliver consistent performance.

At Aliaxis, we design high-quality sanitary, plumbing and building systems for a wide variety of applications. From residential, commercial, hospitality and logistics buildings, through to educational institutions and healthcare facilities, our solutions help to ensure that these environments are pleasant and safe.

We cover the complete range of sanitary requirements, from hot and cold water systems, waste traps and outlets, to shower and floor drainage. Aliaxis also provides market-leading ventilation and drainage solutions that are specially designed to save money, time and space.

REDI (Aliaxis Italy Building division) has been producing plastic fittings for over 50 years, becoming a highly advanced and successful company. The reason for this success is our constant effort in offering the most comprehensive service to our clients aiming at establishing long lasting and profitable business relationships.

REDI is certified in accordance with quality standards:

- UNI EN ISO 9001
- UNI EN ISO 14001
- UNI ISO 45001

PRODUCT DESCRIPTION

Pipes and fittings are made of PVC-U for non-pressure underground drainage and sewage applications.

Nominal ring stiffness and standard dimension ratio must be as specified in the present technical handbook, reaches conform to EN 1401 and certified by a qualified certification body. Product range goes from DN 110 up to DN 630, manufactured in compliance with EN1401 norm. Push-fit jointing system (spigot/socket) with sealing lip-rings. The gaskets are conformed to EN681-1 and certified by a qualified certification body.

Basic marking for fittings:

- Manufacturer's name
- Quality Mark by third part certification (IIP, MPA etc)
- EN1401
- Application area code ("U or "UD)
- Nominal size
- Nominal angle
- Nominal ring stiffness or SDR

Supplier's Quality system has to be ISO 9001:2008 certified, supplier's Environment system has to be ISO 14001:2004 certified as a condition for purchase.

Further information can be found at <u>www.aliaxis.it</u>.





FRODUCT NAW WATERIN		
Raw material category	Amount, mass- %	Material origin
Metals	0.01	Europe
Minerals	0	-
Fossil materials	99.99	Europe / Rest of the world
Bio-based materials	0	-

PRODUCT RAW MATERIAL MAIN COMPOSITION

FUNCTIONAL UNIT AND SERVICE LIFE

Declared unit	1 m
Mass per declared unit	4.43 kg
Functional unit	-
Reference service life	-

SUBSTANCES, REACH - VERY HIGH CONCERN

The product does not contain any REACH SVHC substances in amounts greater than 0,1 % (1000 ppm).

BIOGENIC CARBON CONTENT

Product's biogenic carbon content at the factory gate

Biogenic carbon content in product, kg C	0
Biogenic carbon content in packaging, kg C	0.043





PRODUCT LIFE-CYCLE

SYSTEM BOUNDARY

This EPD covers the life-cycle modules listed in the following table.



Modules not declared = MND. Modules not relevant = MNR.

MANUFACTURING AND PACKAGING (A1-A3)

The environmental impacts considered for the product stage cover the manufacturing of raw materials used in the production as well as packaging materials and other ancillary materials. Also, fuels used by machines, and handling of waste formed in the production processes at the manufacturing facilities are included in this stage. The study also considers the material losses occurring during the manufacturing processes as well as losses during electricity transmission.

The Underground Drainage System is composed of injected, extruded plastic parts, gaskets and stainless steel components. The various products are packed in cardboard and shipped on wooden pallets. Our manufacturing process allows us to reintegrate manufacturing losses into the products. This reintegrated material can represent up to 20% of the composition of the Underground Drainage System fittings.

TRANSPORT AND INSTALLATION (A4-A5)

Transportation impacts occurred from final products delivery to construction site (A4) cover fuel direct exhaust emissions, environmental impacts of fuel production, as well as related infrastructure emissions.

The transportation distance from manufacturing site to the building site corresponds to an average transport distance based on Redi sales. The transportation method used is lorry. The packaging waste are taken into account in the installation section (A5).

PRODUCT USE AND MAINTENANCE (B1-B7)

This EPD does not cover the use phase.

Air, soil, and water impacts during the use phase have not been studied.

PRODUCT END OF LIFE (C1-C4, D)

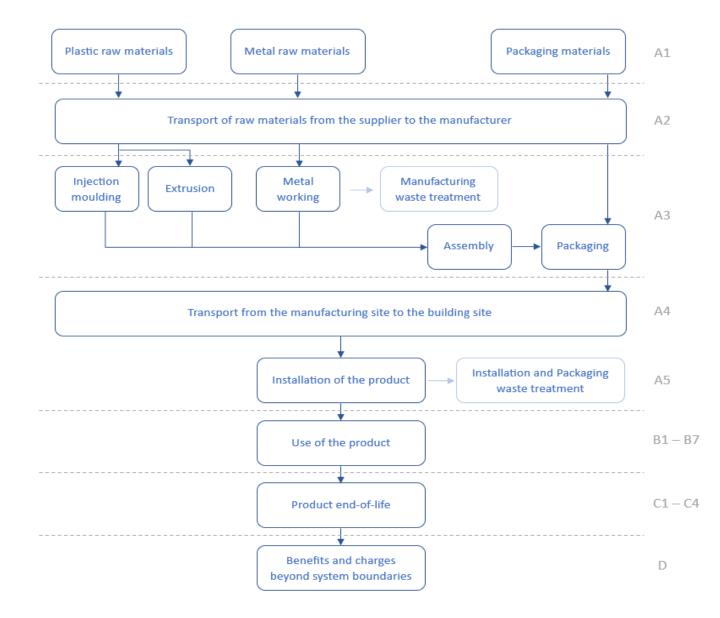
The end-of-life product materials are transported by lorry to several facilities: a recycling facility 800 km from the demolition site, an incineration facility 150 km away and a landfill facility 50 km away (C2). The PVC is collected from the demolition site: 30.6% is sent for incineration, 32.1 is recycled and 37.3% is landfilled. The PP is collected from the demolition site: 36.8% is sent for incineration, 18.3% is recycled and 44.9% is landfilled. EPDM and nylon are collected from the demolition site: 45% is sent for incineration and 55% is landfilled. The stainless steel contained in the product is 100 % recycled (C3 - C4).

The benefits and loads of PVC, PP and stainless steel recycling are considered in module D. The energy and heat produced by the incineration of each material and of waste packaging materials are also taken into account in module D.





FLOW DIAGRAM







LIFE-CYCLE ASSESSMENT

CUT-OFF CRITERIA

The study does not exclude any modules or processes which are stated mandatory in the reference standard and the applied PCR. The study does not exclude any hazardous materials or substances. The study includes all major raw material and energy consumption. All inputs and outputs of the unit processes, for which data is available for, are included in the calculation. There is no neglected unit process more than 1% of total mass or energy flows. The module specific total neglected input and output flows also do not exceed 5% of energy usage or mass.

ALLOCATION, ESTIMATES AND ASSUMPTIONS

Allocation is required if some material, energy, and waste data cannot be measured separately for the product under investigation. All allocations are done as per the reference standards and the applied PCR. In this study, allocation has been done in the following ways:

Data type	Allocation
Raw materials	No allocation
Packaging materials	No allocation
Ancillary materials	No allocation
Manufacturing energy and waste	Allocation according to weight or volume

AVERAGES AND VARIABILITY

Type of average	No average
Averaging method	Not applicable

This EPD is product and factory specific and does not contain average calculations.

LCA SOFTWARE AND BIBLIOGRAPHY

This EPD has been created using One Click LCA EPD Generator. The LCA and EPD have been prepared according to the reference standards and ISO 14040/14044. The EPD Generator uses Ecoinvent v3.8, Plastics Europe, Federal LCA Commons and One Click LCA databases as sources of environmental data.





ENVIRONMENTAL IMPACT DATA

CORE ENVIRONMENTAL IMPACT INDICATORS - EN 15804+A2, PEF

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	С3	C4	D
GWP – total ¹⁾	kg CO ₂ e	9,03E+00	2,06E+00	1,10E+00	1,22E+01	6,71E-01	9,73E-01	MND	MNR	1,30E-01	2,98E+00	1,47E-01	-1,28E+01						
GWP – fossil	kg CO₂e	9,03E+00	2,06E+00	1,93E+00	1,30E+01	6,71E-01	1,44E-01	MND	MNR	1,30E-01	2,98E+00	1,47E-01	-5,90E+00						
GWP – biogenic	kg CO ₂ e	0,00E+00	0,00E+00	-8,29E-01	-8,29E-01	0,00E+00	8,29E-01	MND	MNR	0,00E+00	0,00E+00	0,00E+00	-6,89E+00						
GWP – LULUC	kg CO₂e	7,31E-03	7,61E-04	1,20E-03	9,27E-03	2,48E-04	2,62E-05	MND	MNR	4,78E-05	3,67E-04	1,91E-05	9,95E-04						
Ozone depletion pot.	kg CFC-11e	5,18E-06	4,75E-07	2,52E-07	5,90E-06	1,54E-07	8,15E-09	MND	MNR	2,98E-08	8,35E-08	5,42E-09	-1,71E-06						
Acidification potential	mol H⁺e	3,95E-02	8,74E-03	9,28E-03	5,75E-02	2,84E-03	2,11E-04	MND	MNR	5,48E-04	2,01E-03	1,58E-04	-3,58E-02						
EP-freshwater ²⁾	kg Pe	3,65E-04	1,69E-05	5,65E-05	4,39E-04	5,50E-06	6,27E-07	MND	MNR	1,06E-06	9,06E-06	4,77E-07	-1,87E-04						
EP-marine	kg Ne	6,78E-03	2,60E-03	1,61E-03	1,10E-02	8,45E-04	8,51E-05	MND	MNR	1,63E-04	5,04E-04	1,32E-04	-4,95E-03						
EP-terrestrial	mol Ne	6,96E-02	2,87E-02	1,77E-02	1,16E-01	9,32E-03	7,07E-04	MND	MNR	1,80E-03	5,45E-03	5,73E-04	-5,40E-02						
POCP ("smog") ³⁾	kg NMVOCe	2,51E-02	9,16E-03	5,14E-03	3,94E-02	2,98E-03	2,11E-04	MND	MNR	5,75E-04	1,51E-03	2,03E-04	-1,71E-02						
ADP-minerals & metals ⁴⁾	kg Sbe	1,93E-04	4,84E-06	4,54E-06	2,02E-04	1,57E-06	2,30E-07	MND	MNR	3,04E-07	3,95E-06	6,22E-08	-5,70E-05						
ADP-fossil resources	MJ	2,35E+02	3,10E+01	2,85E+01	2,94E+02	1,01E+01	4,95E-01	MND	MNR	1,95E+00	4,07E+00	4,17E-01	-1,10E+02						
Water use ⁵⁾	m³e depr.	6,76E+00	1,39E-01	9,38E-01	7,84E+00	4,51E-02	2,64E-02	MND	MNR	8,71E-03	2,61E-01	2,53E-03	-2,42E+00						

1) GWP = Global Warming Potential; 2) EP = Eutrophication potential. Required characterisation method and data are in kg P-eq. Multiply by 3,07 to get PO4e; 3) POCP = Photochemical ozone formation; 4) ADP = Abiotic depletion potential; 5) EN 15804+A2 disclaimer for Abiotic depletion and Water use and optional indicators except Particulate matter and Ionizing radiation, human health. The results of these environmental impact indicators shall be used with care as the uncertainties on these results are high or as there is limited experience with the indicator.





ADDITIONAL (OPTIONAL) ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2, PEF

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	С3	C4	D
Particulate matter	Incidence	3,09E-07	2,38E-07	5,99E-08	6,07E-07	7,74E-08	3,24E-09	MND	MNR	1,49E-08	1,59E-08	3,07E-09	-5,09E-07						
lonizing radiation ⁶⁾	kBq U235e	1,43E+00	1,48E-01	2,10E-01	1,79E+00	4,80E-02	2,67E-03	MND	MNR	9,27E-03	2,78E-02	2,02E-03	-9,00E-01						
Ecotoxicity (freshwater)	CTUe	1,52E+02	2,79E+01	2,30E+01	2,02E+02	9,07E+00	7,20E+00	MND	MNR	1,75E+00	1,47E+02	6,09E+00	-1,33E+02						
Human toxicity, cancer	CTUh	6,86E-09	6,85E-10	1,44E-09	8,98E-09	2,23E-10	3,99E-11	MND	MNR	4,30E-11	5,34E-10	1,52E-11	-3,14E-09						
Human tox. non-cancer	CTUh	2,05E-07	2,76E-08	1,81E-08	2,51E-07	8,98E-09	2,61E-09	MND	MNR	1,73E-09	4,16E-08	1,22E-09	-8,77E-08						
SQP ⁷⁾	-	2,32E+01	3,57E+01	6,81E+01	1,27E+02	1,16E+01	5,40E-01	MND	MNR	2,24E+00	2,33E+00	1,00E+00	-2,99E+01						

6) EN 15804+A2 disclaimer for lonizing radiation, human health. This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator; 7) SQP = Land use related impacts/soil quality.

USE OF NATURAL RESOURCES

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	С3	C4	D
Renew. PER as energy ⁸⁾	MJ	1,15E+01	3,49E-01	1,05E+01	2,24E+01	1,14E-01	2,13E-02	MND	MNR	2,19E-02	3,75E-01	7,92E-03	-8,27E+00						
Renew. PER as material	MJ	0,00E+00	0,00E+00	7,25E+00	7,25E+00	0,00E+00	-7,25E+00	MND	MNR	0,00E+00	0,00E+00	0,00E+00	6,04E+01						
Total use of renew. PER	MJ	1,15E+01	3,49E-01	1,78E+01	2,96E+01	1,14E-01	-7,23E+00	MND	MNR	2,19E-02	3,75E-01	7,92E-03	5,21E+01						
Non-re. PER as energy	MJ	1,36E+02	3,10E+01	2,80E+01	1,95E+02	1,01E+01	4,95E-01	MND	MNR	1,95E+00	4,08E+00	4,17E-01	-7,89E+01						
Non-re. PER as material	MJ	1,06E+02	0,00E+00	4,41E-01	1,06E+02	0,00E+00	-4,41E-01	MND	MNR	0,00E+00	-6,53E+01	-4,03E+01	6,43E+01						
Total use of non-re. PER	MJ	2,42E+02	3,10E+01	2,85E+01	3,01E+02	1,01E+01	5,41E-02	MND	MNR	1,95E+00	-6,13E+01	-3,99E+01	-1,46E+01						
Secondary materials	kg	2,07E-01	8,61E-03	7,76E-02	2,93E-01	2,80E-03	2,09E-04	MND	MNR	5,40E-04	1,36E-03	1,49E-04	1,62E+00						
Renew. secondary fuels	MJ	1,22E-03	8,68E-05	2,26E-01	2,28E-01	2,82E-05	2,05E-05	MND	MNR	5,45E-06	4,18E-04	5,70E-06	-6,84E-02						
Non-ren. secondary fuels	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	MND	MNR	0,00E+00	0,00E+00	0,00E+00	0,00E+00						
Use of net fresh water	m ³	1,65E-01	4,01E-03	2,83E-02	1,97E-01	1,31E-03	5,27E-03	MND	MNR	2,52E-04	1,16E-01	4,45E-04	-6,14E-02						

8) PER = Primary energy resources.





END OF LIFE – WASTE

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	С3	C4	D
Hazardous waste	kg	5,75E-01	4,11E-02	1,34E-01	7,50E-01	1,34E-02	1,66E-02	MND	MNR	2,58E-03	3,63E-01	0,00E+00	-3,35E-01						
Non-hazardous waste	kg	1,45E+01	6,75E-01	2,63E+00	1,78E+01	2,20E-01	5,65E-01	MND	MNR	4,24E-02	1,02E+00	1,69E+00	-7,53E+00						
Radioactive waste	kg	4,66E-04	2,07E-04	7,66E-05	7,50E-04	6,74E-05	1,87E-06	MND	MNR	1,30E-05	1,06E-05	0,00E+00	-2,97E-04						

END OF LIFE – OUTPUT FLOWS

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	С3	C4	D
Components for re-use	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	MND	MNR	0,00E+00	0,00E+00	0,00E+00	0,00E+00						
Materials for recycling	kg	0,00E+00	0,00E+00	2,38E-01	2,38E-01	0,00E+00	5,74E-01	MND	MNR	0,00E+00	2,72E+00	0,00E+00	0,00E+00						
Materials for energy rec	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	MND	MNR	0,00E+00	0,00E+00	0,00E+00	0,00E+00						
Exported energy	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	2,49E+01	MND	MNR	0,00E+00	1,10E+01	0,00E+00	0,00E+00						





ENVIRONMENTAL IMPACTS – EN 15804+A1, CML / ISO 21930

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Global Warming Pot.	kg CO₂e	8,74E+00	2,04E+00	1,90E+00	1,27E+01	6,64E-01	1,68E-01	MND	MNR	1,28E-01	2,98E+00	1,41E-01	-5,70E+00						
Ozone depletion Pot.	kg CFC-11e	5,16E-06	3,76E-07	2,18E-07	5,76E-06	1,22E-07	6,97E-09	MND	MNR	2,36E-08	7,71E-08	4,30E-09	-1,69E-06						
Acidification	kg SO ₂ e	3,30E-02	6,79E-03	7,67E-03	4,75E-02	2,21E-03	1,62E-04	MND	MNR	4,26E-04	1,59E-03	1,20E-04	-3,04E-02						
Eutrophication	kg PO43e	1,54E-02	1,55E-03	3,30E-03	2,03E-02	5,03E-04	9,96E-04	MND	MNR	9,71E-05	7,85E-04	5,50E-03	-8,02E-03						
POCP ("smog")	kg C_2H_4e	2,02E-03	2,65E-04	4,18E-04	2,71E-03	8,62E-05	1,44E-05	MND	MNR	1,66E-05	1,04E-04	2,71E-05	-1,60E-03						
ADP-elements	kg Sbe	1,66E-04	4,68E-06	4,41E-06	1,75E-04	1,52E-06	1,77E-07	MND	MNR	2,94E-07	2,84E-06	6,00E-08	-4,89E-05						
ADP-fossil	MJ	2,35E+02	3,10E+01	2,85E+01	2,94E+02	1,01E+01	4,95E-01	MND	MNR	1,95E+00	4,07E+00	4,17E-01	-1,10E+02						

ENVIRONMENTAL IMPACTS – FRENCH NATIONAL COMPLEMENTS

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	СЗ	C4	D
ADP-elements	kg Sbe	1,66E-04	4,68E-06	4,41E-06	1,75E-04	1,52E-06	1,77E-07	MND	MNR	2,94E-07	2,84E-06	6,00E-08	-4,89E-05						
Hazardous waste disposed	kg	5,75E-01	4,11E-02	1,34E-01	7,50E-01	1,34E-02	1,66E-02	MND	MNR	2,58E-03	3,63E-01	0,00E+00	-3,35E-01						
Non-haz. waste disposed	kg	1,45E+01	6,75E-01	2,63E+00	1,78E+01	2,20E-01	5,65E-01	MND	MNR	4,24E-02	1,02E+00	1,69E+00	-7,53E+00						
Air pollution	m ³	1,62E+03	3,70E+02	3,38E+02	2,33E+03	1,20E+02	9,36E+00	MND	MNR	2,32E+01	1,17E+02	4,73E+00	-2,03E+03						
Water pollution	m ³	6,56E+01	2,18E+00	9,93E+00	7,77E+01	7,10E-01	1,05E+00	MND	MNR	1,37E-01	3,69E+00	8,41E+00	-2,38E+01						





VERIFICATION STATEMENT

VERIFICATION PROCESS FOR THIS EPD

This EPD has been verified in accordance with ISO 14025 by an independent, third-party verifier by reviewing results, documents and compliancy with reference standard, ISO 14025 and ISO 14040/14044, following the process and checklists of the program operator for:

- This Environmental Product Declaration
- The Life-Cycle Assessment used in this EPD
- The digital background data for this EPD

Why does verification transparency matter? <u>Read more online</u> This EPD has been generated by One Click LCA EPD generator, which has been verified and approved by the EPD Hub.

THIRD-PARTY VERIFICATION STATEMENT

I hereby confirm that, following detailed examination, I have not established any relevant deviations by the studied Environmental Product Declaration (EPD), its LCA and project report, in terms of the data collected and used in the LCA calculations, the way the LCA-based calculations have been carried out, the presentation of environmental data in the EPD, and other additional environmental information, as present with respect to the procedural and methodological requirements in ISO 14025:2010 and reference standard. I confirm that the company-specific data has been examined as regards plausibility and consistency; the declaration owner is responsible for its factual integrity and legal compliance.

I confirm that I have sufficient knowledge and experience of construction products, this specific product category, the construction industry, relevant standards, and the geographical area of the EPD to carry out this verification.

I confirm my independence in my role as verifier; I have not been involved in the execution of the LCA or in the development of the declaration and have no conflicts of interest regarding this verification.

Imane Uald lamkaddam, as an authorized verifier acting for EPD Hub Limited 17.05.2024



